

**TITLE: - Heavy Duty System- Galvanised Metal**

**SURFACE PREPARATION:**

Use Dev. prep 88 (mix 1 part with 3parts fresh water) Apply a liberal wash of this mix by Nylon Brush or sponge, scrub thoroughly and then rinse with fresh water allow to dry. Ensure white corrosion is removed with extra efforts.

<b>Application Details</b>	<b>Theoretical Spreading Rate</b>	<b>Dry Film Thickness</b>	<b>Dry Time Touch</b>	<b>Dry Time Recoat</b>
<b>FIRST COAT</b> Altra Prime 504-50(two pack) Thinner to 6.03 Apply Brush Roller or Spray	10sqm/l	50micron	15min	1hr
<b>SECOND&amp;THIRD COAT</b> Devthane 379 Polyurethane High Gloss(2 pack) Thinner to 6.04 Apply with Brush Roller of Spray	12sqm/l	50micron	3hrs	6hrs

**Explanatory Notes:-**

Dry time apply to a single Coat at 25c and 50% Rel. Humidity. Do not apply Paint if temperature is below 10c and during Rain. Practical spreading rates will vary from theoretical figures depending upon nature of surface, application method. Enviromental conditions. Adjust application techniques to achieve the recommended Dry Film Thickness.

**Please refer AS2311 as guiding document**