

TITLE: - Pacific Acrylic Silk Low Sheen for Paper faced Plaster.

SUBSTRATE: - Paper faced Plaster/Fibrous or set Plaster/Hard flex/Villa Board

SUBSTRATE CHARACTERISTICS:-

Paper faced Plasterboard should be flat smooth on jointed area, free of dust and have undamaged paper surface.

SURFACE PREPARATION: - Fill cracks and surface imperfections with patching plaster or a ready mixed filler. Structural gaps should be filled with flexible gap sealant. Sandpaper smooth and dust off thoroughly to remove loosely adhering jointing compounded.

Application Details	Theoretical Spreading Rate	Dry Film Thickness	Dry Time Touch	Dry Time Recoat
FIRST COAT Pacific Acrylic Sealer Undercoat Thin with water Apply with Brush, Roller or Spray	12sqm/l	24micron	30min	2hrs
SECOND COAT Pacific Premium Acrylic Silk Low Sheen Thin with water Apply with brush Roller and Spray	16sqm/l	28micron	1hr	4hrs
THIRD COAT Pacific Premium Acrylic Silk Low Sheen Thin with water Apply with Brush , Roller and Spray	16sqm/l	28micron	1hr	4hrs

Explanatory Notes:-

Dry time apply to a single Coat at 25c and 50% Rel.Humidity. Do not apply Paint if temperature is below 10c and during Rain. Practical spreading rates will vary from theoretical figures depending upon nature of surface, application method. Environment conditions. Adjust application techniques to achieve the recommended Dry film thickness.

Please refer AS2311 as guiding document