

PRODUCT INFORMATION SHEET

Pacific PVA Wood Glue – 401

Pacific PVA Wood Glue – 401, a non-toxic & non-staining product available in ready for use form, is ideal for wood work such as furniture & cabinet making. This excellent bonding glue is also suitable for paper, cardboard, cloth etc.

AREAS OF APPLICATION	In bonding wood to wood, wood to concrete, plaster, hardboard and other surfaces. Also used for paper, cardboard & cloth.
SUPPLY VISCOSITY	More than 300 grams on Stormer viscometer
CLEAN UP	Water
MODE OF APPLICATION	Brush or Roll
QUANTITY RECOMMENDED	45 to 50 grams/sq. meter (approx.)
DRYING TIME	While the glue sets within 15-30 minutes depending up on the surface and the drying conditions, full adhesives strength is achieved in approximately 12 hours clamping.

DIRECTIONS FOR USE

Clean the surface free of dust, dirt. Apply PVA wood glue on one surface only and press the other surface while the glue is still wet. Clamp the surfaces to be bonded= for approximately 12 hours. Whenever clamping is not possible, heavy weight could be used to compress the joined surfaces.